

Amendments to the claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (currently amended). A method for assembling two or more skins of a metal structure, the method comprising:

~~disposing temporarily fastening~~ a first skin with at least one profiled edge onto a work surface;

~~overlaying a second skin with at least one profiled edge by moving the second skin with at least one profiled edge to engage on said first skin so that the at least one profiled edge of said second skin engages with the at least one profiled edge of the first skin; thereby the engaged profiled edges forming at least one to form a channel; and~~

~~applying at least one locking means into the at least one said channel so that said locking means cause an interference fit within said channel such that said first and second skins become removeably locked together; and~~

~~finishing the metal structure.~~

Claim 2 (original). The method of Claim 1, wherein the metal structure is a door.

Claim 3 (original). The method of Claim 1, wherein the metal structure is a panel.

Claim 4 (currently amended). The method of Claim 1, wherein ~~the step of moving~~ overlaying said second skin onto said first skin comprises sliding the second skin over the first skin from one end of the first skin.

Claim 5 (currently amended). The method of Claim 1, wherein ~~the step of moving~~ overlaying said second skin onto said first skin comprises placing the second skin over the first skin.

Claim 6 (currently amended). The method according to Claim 1, wherein the channel is

distorted by the ~~application~~applying of the locking means.

Claim 7 (currently amended). The method according to Claim 1, wherein the channel is not distorted by the ~~application~~applying of the locking means.

Claim 8 (currently amended). The method according to Claim 1, wherein the at least one profiled edge of the first skin and the at least one profiled edge of the second skin comprises engagement members; the engagement members of the first skin are ~~further~~ complementary to the engagement members of the second skin.

Claim 9 (currently amended). The method of Claim 8, wherein the complementary engagement members are only brought into engagement by the ~~application~~applying of the locking means.

Claim 10 (original). The method of Claim 1, wherein the application of the locking means is reversible.

Claim 11 (original). The method of Claim 1, wherein the application of the locking means is not reversible.

Claim 12 (cancelled).

Claim 13 (withdrawn, including amendments marked). The method of Claim 1, the ~~finishing of the metal structure~~ further comprising:

welding the skins;
applying fasteners;
installing ironmongery;
capping any exposed ends; ~~and/or~~
painting the structure.

Claim 14 (currently amended). A metal structure comprising:

a first skin with at least one profiled edge substantially forming one side of the structure;

at least one more skin with at least one profiled edge substantially forming the other side of the structure; and

a locking means for engaging the skins together;

wherein the at least one profiled edge of the first skin and the at least one profiled edge of the second skin are engaged to form at least one channel when said first and second skins are brought together, and a tight fit between the skins is obtained only after the locking means is applied to the at least one channel when said locking means is applied into said channel. said locking means cause an interference fit within said channel such that said first and second skins become removeably locked together.

Claim 15 (original). A metal structure according to Claim 14, wherein the structure is a door.

Claim 16 (original). A metal structure according to Claim 14, wherein the structure is a panel.

Claim 17 (currently amended). A metal structure according to Claim 14, wherein the at least one profiled edge of the first skin and the at least one profiled edge of the at least one more skin comprise engagement members; the engagement members of the first skin are further complementary to the engagement members of the at least one more skin.

Claim 18 (cancelled).

Claim 19 (original). A metal structure according to Claim 14, wherein the locking means is a locking bar.

Claim 20 (original). A metal structure according to Claim 14, wherein the locking means is a wedge.

Claim 21 (withdrawn, including amendments marked). A metal structure according to

Claim 14, wherein the metal structure further comprises:

welding the skins together; or

adding additional fasteners; ironmongery; ends caps; and/or paint.

Claim 22 (currently amended). A metal structure according to Claim 15, wherein the
at least one profiled edge forming the one side of the structure~~first-door~~ is ~~the~~a shorter side
(rail) of the door.

Claim 23 (currently amended). A metal structure according to Claim 15, wherein the
at least one profiled edge forming the one side of the structure~~first-door~~ is ~~the~~a longer side
(stile) of the door.